

**IN THE CLAIMS:**

Please amend the claims in the subject patent application as follows:

1-35. (canceled)

36. (currently amended) A recyclable container for beverages or foods comprising a multi-layer material the layers of which are made of an aromatic polyester resin, the material comprising a layer of a foamed sheet having a density lower than  $700 \text{ kg/m}^3$ , wherein the polyester of the foamed sheet has a crystallinity of lower than 15%, and, adhered to the foamed sheet, a heat-sealable film which is a coextruded dual layer film, one layer of which is formed of a low melting polyester having a melting point from  $50^\circ$  to  $200^\circ\text{C}$  and the other layer is a polyester having a melting point higher than  $200^\circ\text{C}$ , wherein the foamed layer and the heat sealable film are adhered together by hot lamination or by use of at least one polyester resin based glue, wherein the layers of the multi-layer material that are made of the aromatic polyester resin have a crystallinity of lower than 15%, and the container being obtained by folding said material along lines of a pattern creased on said material.

37-43. (canceled)

44. (currently amended) A process for making a recyclable folded container which comprises the steps of:

- (1) extrusion foaming an aromatic polyester into a substantially amorphous sheet having a density lower than  $700 \text{ Kg/m}^3$  and crystallinity less than 15%,
  - (2) creasing the sheet with permanent creases in a pattern adapted for the sheet to be folded into a pre-heat sealed container,
  - (3) folding the creased sheet into the shape of the container defined by the creases, and
  - (4) sealing the edges of the container,
- wherein the aromatic polyester in the recyclable folded container has a crystallinity of lower than 15%.

45. (cancelled)

46. (previously presented) The process according to claim 44 wherein the polyester sheet or film is coated with a layer of aluminum prior to creasing.

47. (previously presented) The process according to claim 44 wherein the polyester film is coated with a layer of a potassium polysilicate or a lithium polysilicates prior to creasing.

48. (previously presented) The process according to claim 44 wherein the substantially amorphous foamed sheet or film is comprised of a copolyethylene terephthalate containing from 2 mole percent to 20 mole percent diacid repeat units which are derived from isophthalic acid and/or naphthalene-dicarboxylic acids.

49. (previously presented) The process according to claim 44 wherein the substantially amorphous foamed sheet has density within the range of 10 Kg/m<sup>3</sup> to 500 Kg/m<sup>3</sup>.

50. (previously presented) The process according to claim 44 wherein the edges of the container are sealed in step (4) by using hot lamination.

51. (previously presented) The process according to claim 44 wherein the edges of the container are sealed in step (4) with a polyester based glue.